

#### Drag Chain Conveyor

The Model DC-82 is a two strand drag chain conveyor designed to handle pallets.

Modular Assembly

• 10 Widths

Adjustable DCS and DCDS-Type Floor Supports Available

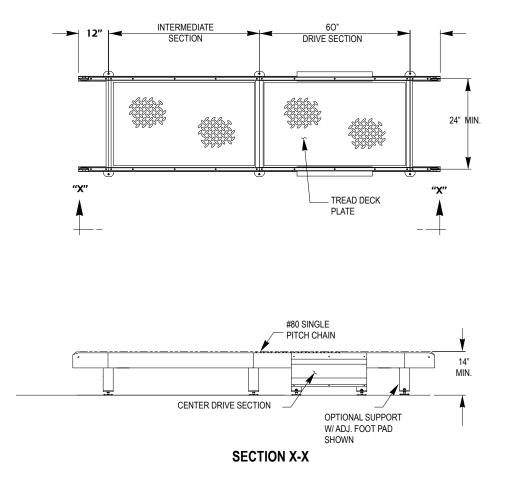


# HOW IT WORKS

The conveyor is made up of drive, intermediate and tail sections on which two strands of #80 single-pitch chain travel. Each strand is a continuous loop and driven by a common drive shaft.

| SIZE TO ORDER<br>OVERALL<br>LENGTH "A" | FRAME WIDTH       | 26 ½″ | 29 ½″ | 32 ½″ | 35 ½″ | 38 ½″ | 41 ½″ | 44 ½″ | 47 ½″ | 50 ½″ | 53 ½″ |
|--|-------------------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
|  | STRAND<br>CENTERS | 24″   | 27″   | 30″   | 33″   | 36″   | 39″   | 42″   | 45″   | 48″   | 51″   |
| 7′<br>Per Foot<br>Weight               |                   | 583   | 604   | 625   | 646   | 667   | 688   | 709   | 730   | 751   | 772   |
|  |                   | 52    | 55    | 58    | 61    | 64    | 67    | 70    | 73    | 76    | 79    |

All weights in catalog are conveyor weights only. Accessories, crating, etc., are not included.





## • STANDARD SPECIFICATIONS

CHAIN – #80 single pitch conveyor chain (straight sidebar).

**CHAIN GUIDE** – UHMW polyethylene.

**FRAME** – 6 in. x 4 ga. powder painted formed steel angle with 2 in. x  $\frac{1}{4}$  in. thick wall, chain support tube. 4 ga. formed coupling channels located at infeed and discharge ends of each module.

MOTOR –2 HP – 208/230/460/575V– 3 PH. 60 HZ. gearmotor, located underneath in 5 ft. long module.

DRIVE SPROCKETS - Hardened #80 with 1 ½ in. dia. steel shaft.

BEARINGS – Sealed, pre-lubricated, self aligning, ball bearings on drive.

**CONVEYING SPEED** -30 FPM.

CAPACITY-5800 lbs. maximum at 30 FPM (2 HP maximum). NOT TO EXCEED CAPACITY IN CHART.

**DC-8**2

FLOOR SUPPORTS-Now supplied as optional equipment.

NOTE: Product footprint may affect drive capacity.

| LOAD CAPACITY CHART (Live)* @ 30 FPM |                   |            |  |  |  |  |  |  |
|--------------------------------------|-------------------|------------|--|--|--|--|--|--|
| UD                                   | TOTAL LOAD (Lbs.) |            |  |  |  |  |  |  |
| HP                                   | UP TO 50'         | UP TO 102' |  |  |  |  |  |  |
| 2                                    | 5800              | 5500       |  |  |  |  |  |  |

#### MAXIMUM UNIT LOAD-4000 lbs.



### OPTIONAL EQUIPMENT

**FLOOR SUPPORTS**—DCS and DCDS Type floor supports are available with a wide range of adjustment. Specify top of chain elevation. One support required at every bed joint and ends of conveyor. Holes in feet for lagging to floor.

CLOSED TAIL-Overall length will be affected.

CONVEYING SPEED-Speeds other than 30 FPM will require gear box change (contact factory).

MOTORS-3 HP maximum.

HYTROL